

Instructions for Use

Retrofitting Warming Cabinets with Seismic Brackets

Follow these instructions to retrofit seismic brackets to warming cabinets.

1. Remove the top screw from the right side of the cabinet (Figure 1).



Figure 1: Remove top screw

2. Using the same screw, install the seismic top bracket on the right side of the cabinet (Figure 2).

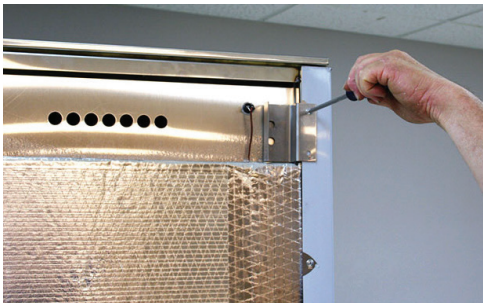


Figure 2: Install top bracket – right side

3. Remove the top screw from the left side of the cabinet and install a seismic bracket with the left side screw (Figure 3).

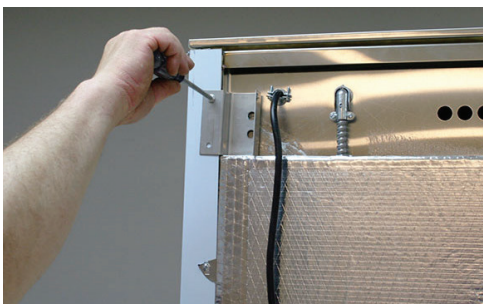


Figure 3: Remove top screw – left side

4. For older cabinets, use a 13/32 diameter drill bit to drill a through-hole in the bottom hole in both seismic brackets (Figure 4). Note: Newer cabinets already have this 13/32 through-hole, so there is no need to drill. Go to step 5. After drilling holes, remove cabinet top panels and clean out all drill shavings.

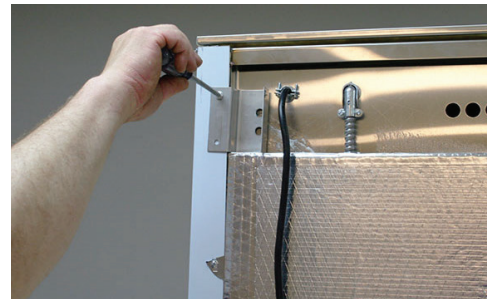


Figure 4: Remove top screw – left side

5. Remove the second screw from the bottom on both sides of the cabinet (Figure 5).

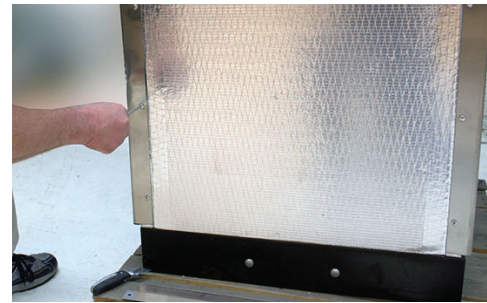


Figure 5: Remove bottom screw – both sides

6. Line up the seismic bracket with the bottom cabinet holes and mark the top and bottom of the bracket (Figure 6).



Figure 6: Align bottom bracket with holes

7. Using a utility knife, cut the insulation on the marks (Figure 7).

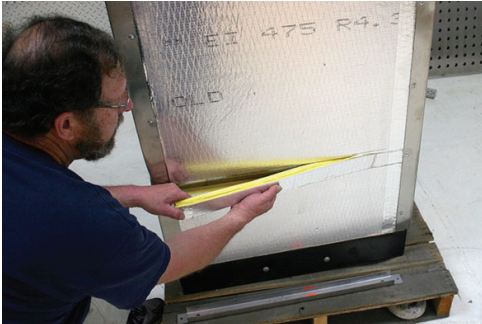


Figure 7: Cut insulation on marks

8. Remove the cut piece of insulation (Figure 8).



Figure 8: Remove insulation

9. Install seismic bracket with the bracket lips to the inside of the unit (Figure 9).



Figure 9: Install bottom seismic bracket

10. Reinstall screws on both sides of the cabinet (Figure 10).



Figure 10: Re-install bottom screws – both sides

11. Using a 13/32 diameter drill bit, drill a hole through both holes in the seismic bracket (Figure 11).



Figure 11: Drill holes on both sides and deburr

12. Deburr the hole on the inside of the cabinet. After drilling holes, open door and clean out all drill shavings.