

# Installation Instructions – Evolve Cabinets

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Follow these installation instructions for Evolve upper, base, tall, and scope cabinets with stainless steel construction.

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Tools needed:

- Flat head screwdriver
- Level

## Preparing for cabinet installation

### Step 1

- Identify the location and placement of your cabinets and clean the floor and surrounding area.

### Step 2

- If infill panels are needed, attach infill panel directly to the inside of the cabinet with adhesive or sheet metal screws before installing cabinets.

Note: Stainless steel cabinets have a 3/4" recessed back panel. If applicable, a spacer board can be inserted in the recessed area where the anchors go through the back of the cabinet.

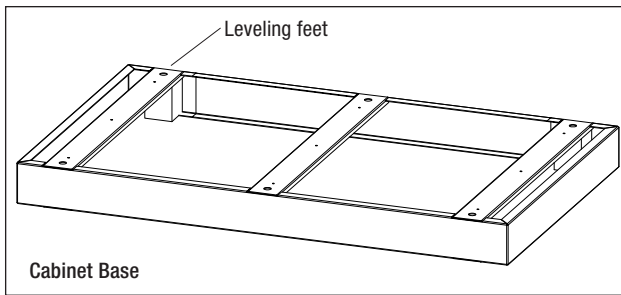
**Installing a single base, tall, or scope cabinet**

**Step 1**

- Position the cabinet base against the wall. Access leveling feet inside base, and, with a flat head screw driver, adjust the four leveling feet until the cabinet is level.

**Step 2**

- Mount the cabinet base directly to the wall studs using appropriate fasteners for the type of wall construction.



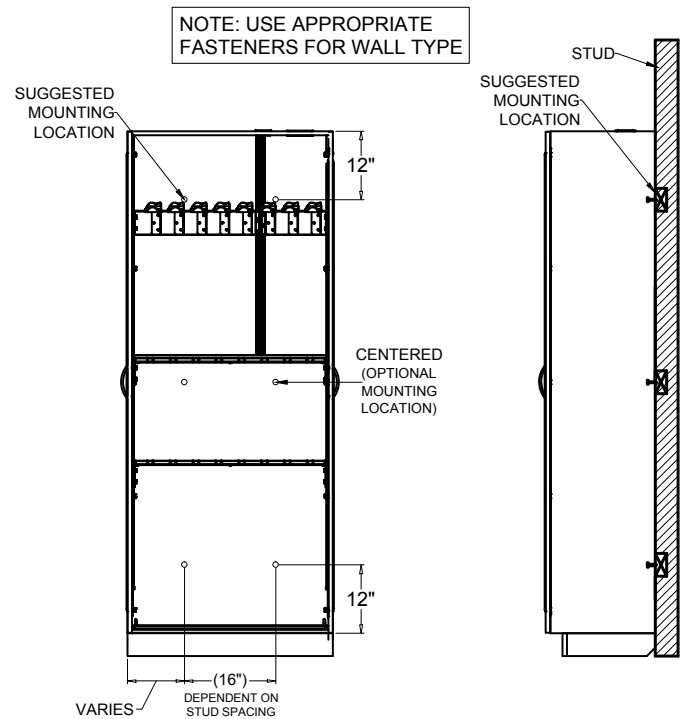
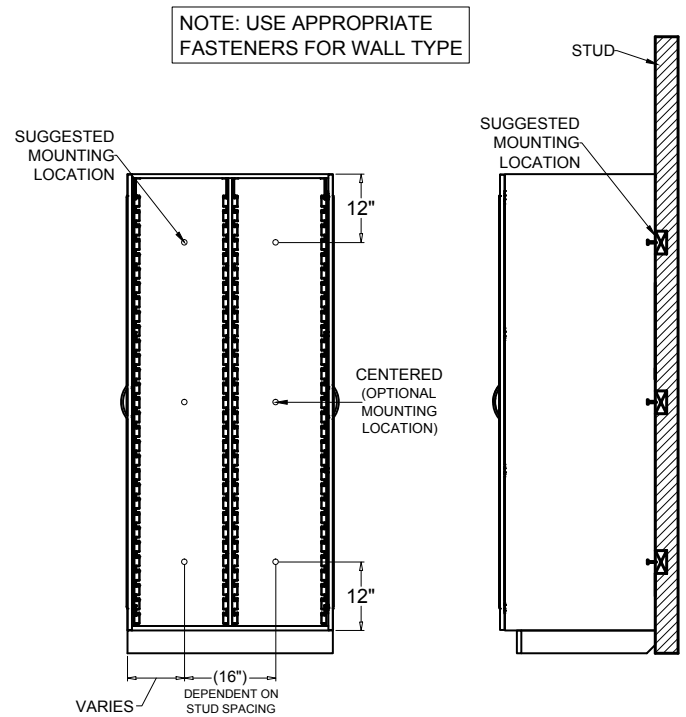
**Step 3**

- Place the cabinet onto the base.

**Step 4**

- Plumb the cabinet and secure it to the wall through the back panel using appropriate fasteners. See figure for placement.

Questions? Call Solaire Medical Technical Services representatives at 888-435-2256



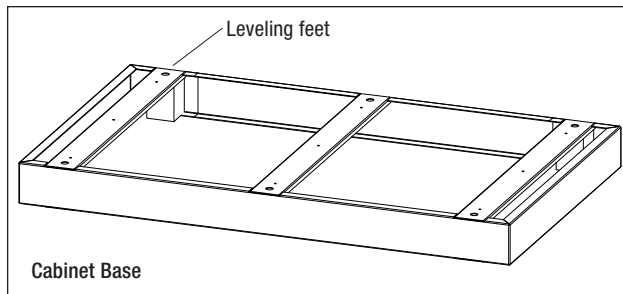
**Installing multiple base, tall, and scope cabinets**

**Step 1**

- Attach the run of cabinet bases together using sheet metal screws, making sure the bases are flush front to back and top to bottom. Position the run of bases against the wall. Access the leveling feet inside bases, and, with a flat head screwdriver, adjust the feet until the run of bases is level.

**Step 2**

- Mount the bases directly to the wall using appropriate fasteners for the type of wall construction.



**Step 3**

- Place the end cabinet on the base.

**Step 4**

- Plumb the cabinet and secure it to the wall through the back panel using the appropriate fasteners for the type of wall construction. See figure for placement.

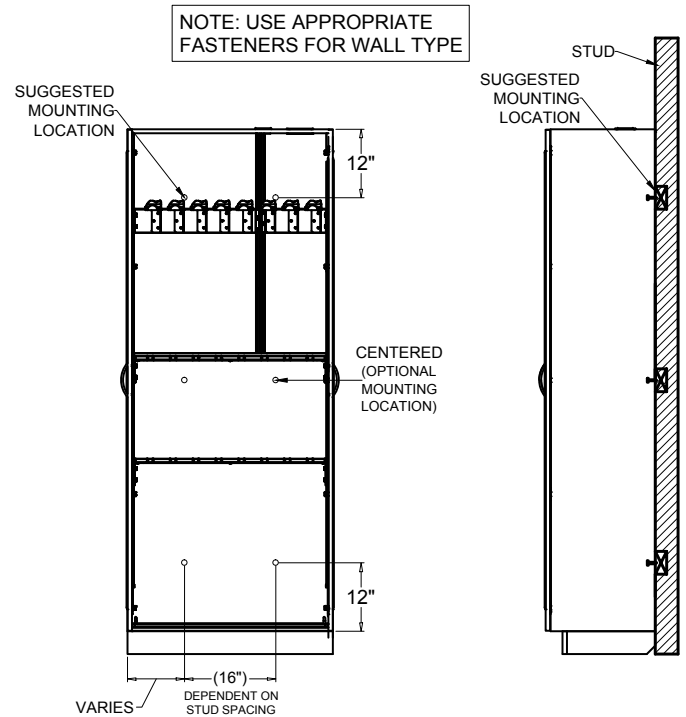
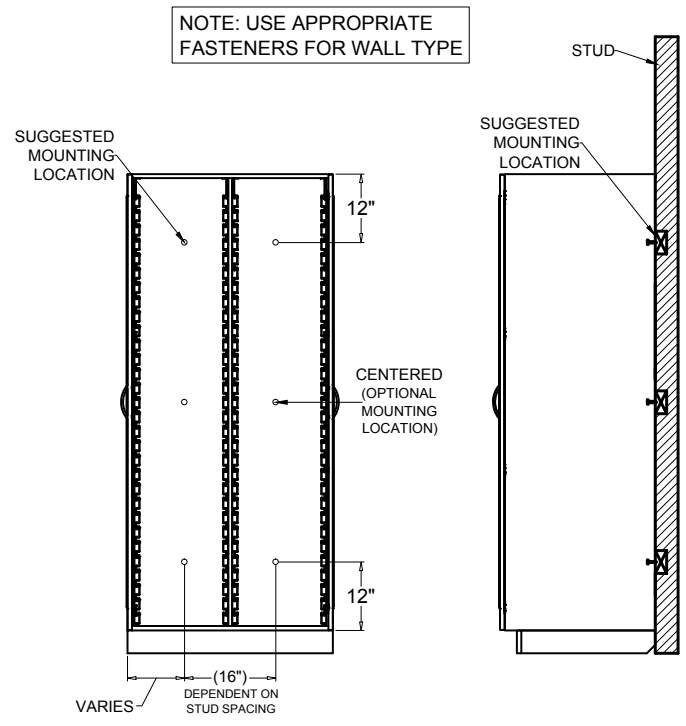
**Step 5**

- Repeat Steps 1-4 with additional cabinets, making sure each is level and plumb.

**Step 6**

- To eliminate gaps in the cabinet run, drill pilot holes 1½" from the interior front edge of the cabinet and 1½" from both the inside top and inside bottom of the cabinet. Tighten side-by-side cabinets with 1¼" sheet metal screws.

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**Installing upper wall cabinets**

**Step 1**

- Determine location of upper cabinet or cabinet run. Using a level, draw a line marking the location of the bottom of the cabinet.

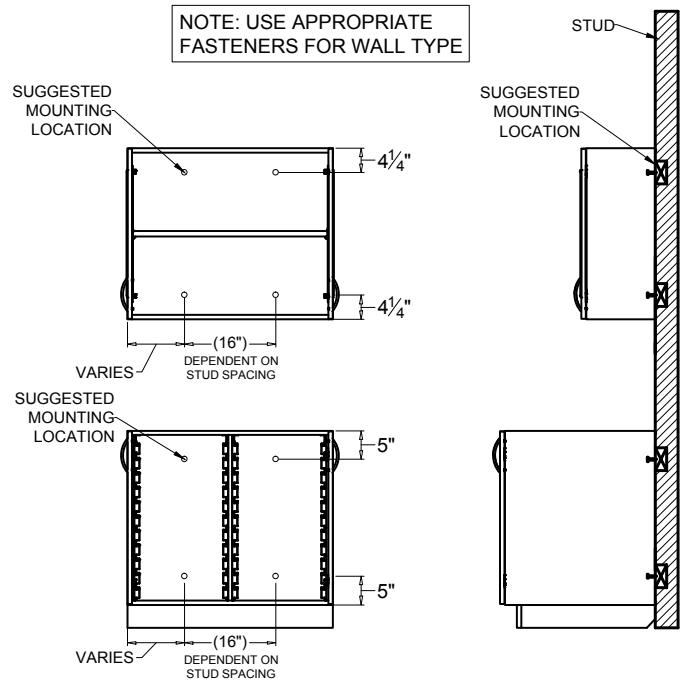
**Step 2**

- Position cabinet bottom at marked line, making sure the cabinet is level and plumb, and mount the cabinet directly to wall studs using the appropriate fasteners for the type of wall construction. See figure for fastener placement.

**Step 3**

- To eliminate gaps in a cabinet run, drill pilot holes 1½" from the interior front edge of cabinet and 1½" from both the inside top and inside bottom of cabinet. Tighten side-by-side cabinets with ¼" sheet metal screws.

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## Attaching slope tops to Evolve cabinets

Attachment hardware included.

Stainless steel cabinets come predrilled with 5/16" holes on top; sloped tops have pre-installed clips that line up with the predrilled cabinet holes.

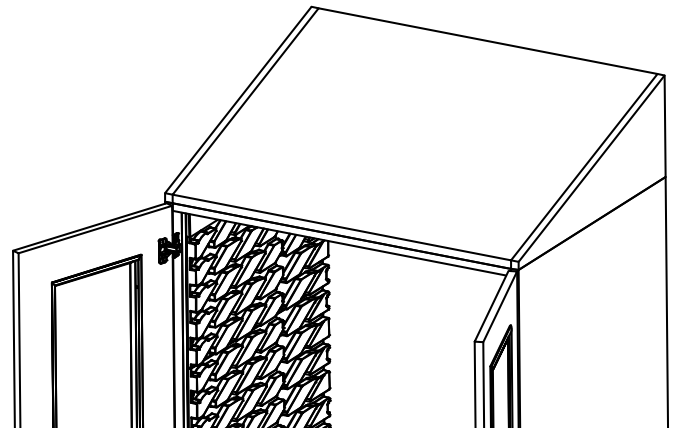
### Step 1

- Place the sloped top on the cabinet.

### Step 2

- Attach the sloped top to the cabinet from the inside of the cabinet using #8-15 x 3/4 sheet metal screws (total of 4 screws for tall and upper cabinets, total of 2 screws for scope cabinets).

*Questions? Call Solaire Medical Technical Services representatives at 888-435-2256*



Step 1

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